

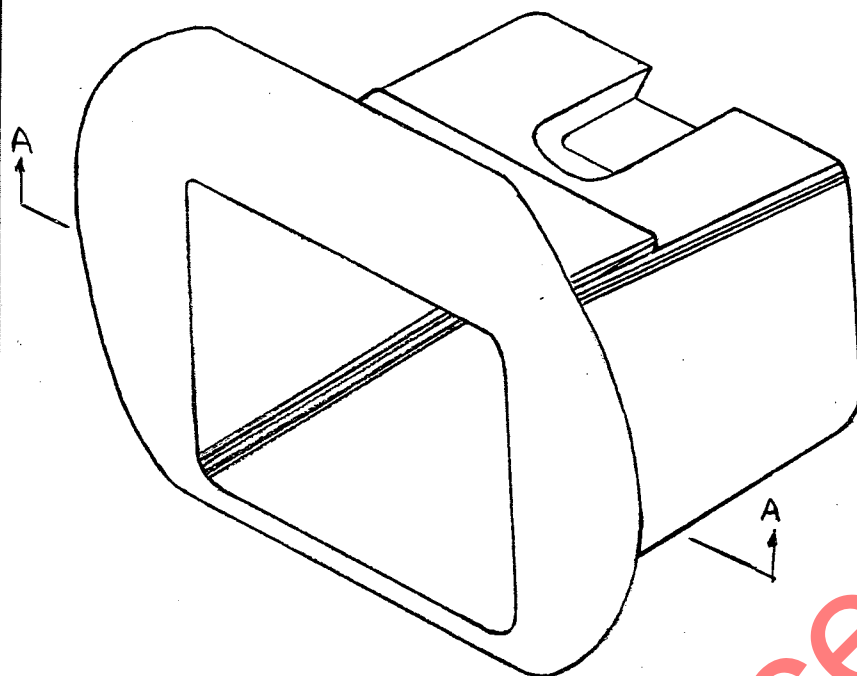


| | | | |
|-----------------|-----------------|--|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| B WILLIAMS | MIKE M | DRAWING NO. | REV. B |
| CHECKED B.W. | APPROVED | D2273 | SHEET 1 OF 1 |
| DATE | TITLE | | |
| 96:05:27 | LOCKER EXTENDER | | SCALE |

RELEASED
970320 BW

UNDER REVIEW

02-02-01 #



RF 00.10.05

NOTE: B1

LAMINATE PER DART QSI 006
LAMINATION SCHEDULE PER THIS DWG
LAYUP USING DT 8010
TRIM & DRILL PER DT 8020
B2 OPEN HOLES TO $\phi 0.257$ (4 PLS)

SUPERCEDED BY

020201 # REV C

CONSTRUCTION:

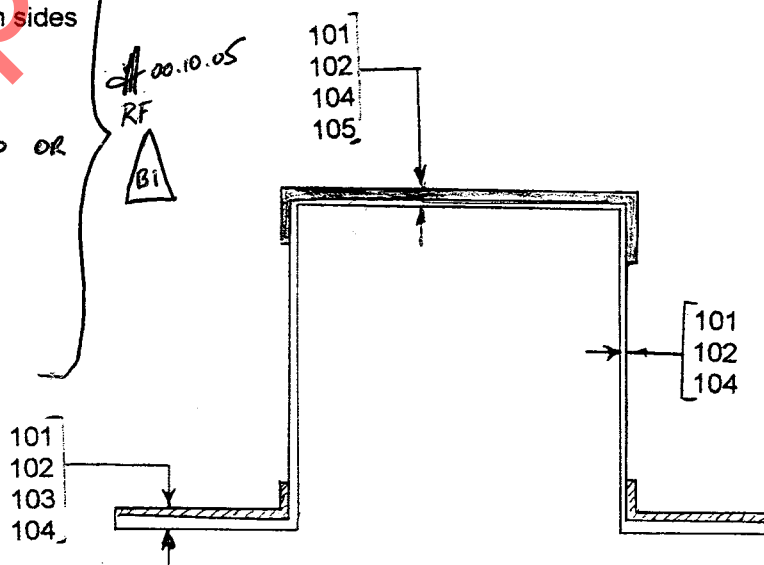
- 101- GEL COAT (White 45-1001) OR WHITE PRIMER
- 102- 9oz All over
- 103- 18oz Reinforce front flange extending 2" on sides
- 104- 9oz All over
- 105- 9oz Reinforce back end

Resin: Fire resistant vinylester 470-36/411/510A40 OR
EPOCAST 50-A/9816

Fibre: 9oz = 9.7oz 7781 WEAVE "S" GLASS
18oz = 18.0oz ROVING "E" GLASS

Primer: EPOXY WHITE 4500-PB-40

RF 00.10.05
B1



SECTION A-A

| | | | |
|----|----------|---------------------------------------|----|
| B2 | 01-05-31 | ADD DRILL SIZE | RF |
| B1 | 00.10.05 | CLARIFY MATERIALS, LAYUP, AND TOOLING | RF |